

SPOOLKING-24D SPOOL GUN

Solution for Aluminium welding



www.weldking.ca

Process:

Mig/Mag (GMAW)
Flux-cored (FCAW)

Standard unit includes:

- 25FT cable assembly
- Drive roll for .030-.035(0.8-0.9) steel wire . V groove. Order No. (07NS1004)

Optional:

- Drive rolls for .03-.04(0.8-1.0) Al wire. U groove . Order No. (07NS1005)
- Drive rolls for .045(1.2) Al wire. U groove. Order No. (07NS1006)
- Drive rolls for .045(1.2) steel wire . V groove. Order No. (07NS1007)



The spool gun is the best solution in any application where the MIG power source can't be brought near to the work. The Spoolking -24D Modular push-pull gun is a professional Mig torch great for welding carbon steel, stainless steel or aluminium, using solid wire (.023-in to .045-in) . The potentiometer integrated into the handle, simplifies welding operations by granting a continuous wire feed speed control . The wire feeder speed control increases deposition rate and welding speed with no consumable waste.

Applications:

- Car body repairs (aluminums welding)
- Small marine repairs
- Building
- Light carpentry
- Mig welding operations far from the power source

SPECIFICATIONS

Order No	Model	Capacity	Wire size	Spool size	Wire speed	Cooling method	Consumables
07NS1000	SPOOLK-ING-24D	200A CO ₂ 160A Mix gas At 60%	.023-.045	Φ4"x1.75	315-630ipm	Air cool	Tweco 1 diffuser: 51 tip: 11-30 nozzle: 21-50